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| | | Serial No.: | 09/670,1 | .54 |) | Examiner: | Tr | ung Q. Ng | guyen | | , | , | |
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| | | Filed: | 9/26/20 | 00 |) | Art Unit | t : | 2829 | 21 | | | | |
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| | | Hon. Comm | nissioner o | f | | | | | | | | | |
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| | | Washington | | | | | | | | | | | |
| 3 | 32 | Ü | | | | | | | | | | | |
| 3 | 33 I | Dear Sir: | | | | | | | | | | | |
| 3 | 34 | The A | \ppellants | hereby submi | t this B | rief in triplica | ate i | n support | of thei | r | | | |
| 3 | 35 a | appeal from | a final de | cision by the E | xamine | er, mailed Ma | arch | 26, 2003, i | n the | | | | |
| 3 | 36 a | above case. | The Appe | ellants respectf | ully rec | luest conside | eratio | on of this a | ppeal | by | | | |
| 3 | 37 t | the Board of | f Patent Aj | opeals and Inte | erferend | ces for allowa | ance | of the abo | ve pat | ent | | | |
| | | application. | | | | | | | | | | | |
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Serial No. 09/670,154

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| 50 | I. REAL PARTY IN INTEREST |
|-------------|--|
| 51 . | The real party in interest is National Semiconductor Corporation, a |
| 52 | corporation of Delaware having a principle place of business at 2900 |
| 53 | Semiconductor Drive, M/S D3-579, Santa Clara, CA 95051 |
| 54 | |
| 55 56 | II. RELATED APPEALS AND INTERFERENCES |
| 57 58 | There are no related appeals or interferences |
| 59 | III. STATUS OF THE CLAIMS |
| 60 | Claims 1 to 20 are currently pending. No claims have been cancelled or |
| 61 | added. Claims 1 to 20 stand rejected by the Examiner under the Final Rejection |
| 62 | mailed December 18, 2002. |
| 63 | |
| 64 | Claims 1 to 20 stand rejected under 35 U.S.C. § 102 as being unpatentable |
| 65 | over Paniccia et al (US 5,872,360) and are being appealed. |
| 66 | |

| 67 | IV. STATUS OF AMENDMENTS |
|--|---|
| 68 69 | Amendments to claims 1 and 8 were filed after the final rejection and have not been entered |
| 70 | V. SUMMARY OF INVENTION |
| 71 72 73 74 75 76 77 78 79 | The invention deals with a new method of testing the resilience of an integrated circuit device to electrostatic discharge (ESD). In the past ESD resilience involved a destructive approach involving discharging charge into the pins of the IC device. In contrast, the present invention provides a way of determining the ESD resilience in a non-destructive manner using a laser beam, and making a determination based on the amount of light reflected by the diffusion region of the IC compared to the amount of light absorbed by the diffusion region. This is described in the first paragraph of the Summary of the Invention (page 1, lines 22-24), page 3, lines 13-17, and page 4 lines 23-31 read with Figure 3. |
| 80 81 82 83 84 85 86 | This has nothing to do with debugging a chip to determine whether it has defects. In fact, the chip may very well work fine but simply have a low ability to handle electrostatic discharges. It is a chip's ability to handle ESD that the present invention addresses, and it manages to do this in a non-destructive manner. |
| 87 | VI. ISSUES |
| 88 | The issue is whether references dealing with the debugging of a chip or IC can |
| 89 | be used in rejecting claims directed to a method of detecting resilience of a chip |
| 90 | to ESD events. |
| 91 | Also, the question remains whether an explicit limitation in a claim dealing with |
| 92 | a comparison of the light reflection results from a tested chip with light reflection |
| 93 | results from a chip with known ESD resilience, can simply be ignored. |
| 94 | |

| 95 | VII. GROUPING OF CLAIMS |
|-----------|---|
| 96 | Claims 1-20 were rejected based on the common argument that Paniccia et |
| 97 | al anticipated each of the claims. Claim 1 is the only independent claim, with |
| 98 | claims 2-20 depending from it. |
| 99 100 | VIII. ARGUMENT |
| 101 | Claim rejections - 35 USC 102 |
| 102 | Claims 1-20 were rejected under 35 USC 102(b) over Paniccia. |
| 103 | It is respectfully submitted that Paniccia does not disclose testing ESD |
| 104 | performance. |
| 105 | Paniccia specifically discusses the problems of debugging a new product (col. 1, |
| 106 | lines 53-57). It then proposes a solution for determining voltage applied to a p-n |
| 107 | junction by monitoring the electric field by monitoring the electro-absorption of a |
| 108 | mode-locked laser (col. 7,lines 18-23). |
| 109 | Nowhere does Paniccia describe or suggest ways of monitoring ESD |
| 110 | performance of an IC device. |
| 111 | Claim 1, in contrast, specifically defines a method of monitoring ESD |
| 112 | performance. This is not a feature proposed in arguments or only in the |
| 113 | specification, but is specifically mentioned in claim 1. |
| 114 | However, in order to further distinguish the present invention from |
| 115 | Paniccia, claim 1 was amended to include the step of comparing the amount of |
| 116 | reflected light to the amount of reflected light from an I/O cell having good ESD |
| 117 | performance (see page 4, lines 23-31). This step is clearly not present in Paniccia |
| 118 | and is not suggested anywhere in Paniccia. |
| 119 | Since the remaining claims 2-20 depend from claim 1, they will include the |
| 120 | new limitation, and are therefore also distinguishable over Paniccia. |
| 121 | |

| As to claim 8, it is respectfully submitted that Paniccia does not mention |
|--|
| averaging a number of measurements. Nevertheless, claim 8 was amended to |
| specify that the samples are taken at the same I/O signal voltage level. This |
| further distinguishes from Paniccia, which clearly discusses measurements at |
| different electric fields and temperatures (Fig. 7 and col. 7, lines 7-17). |
| As to claim 15, it is respectfully submitted that Paniccia does not discuss any |
| testing in pre-packaged form. The section referred to by the examiner (col. 5, |
| lines 50-55) has to be read in the context of the rest of the sentence which clearly |
| states that it is often necessary to do the testing while the chip is packaged. In |
| other words the section specifically sets the context of the problem, namely |
| testing a packaged device. This is used by Paniccia to justify the need for a laser. |
| Nowhere does it mention or contemplate testing of unfinished devices. |
| As to claim 16, it is respectfully submitted that Paniccia does not disclose that the |
| device includes only some of its layers. The section referred to by the examiner |
| (col. 1, lines 62-67) merely states that a typical IC has multiple layers and that it is |
| therefore difficult to access nodes buried deep in the chip. There is no mention of |
| testing while there are only some of the layers formed. |
| |
| Response to specific arguments raised by examiner |
| |
| The examiner argued that ESD testing using a laser beam is known by those in |
| the art. This is entirely unsupported by any fact since there is no cited reference |
| to support this contention. In any event, claim 1 specifically includes the |
| limitation of comparing to an I/O cell having good ESD performance. This is not |
| disclosed or suggested in Paniccia or any other IC testing references. |
| |
| The examiner argued that Paniccia discloses testing a device with only some of |
| Serial No. 09/670,154 APPEAL BRIEF |

| 149 | its layers and that it disclosed using a continuous wave laser to probe the IC |
|------------|---|
| 150 | device. As has been discussed above, Paniccia does not disclose a device having |
| 151 | only some of its layers (see arguments above). |
| 152 | Furthermore, it is respectfully submitted that Fig 7 and col. 8, lines 6-15 specify a |
| 153 | mode-locked laser, not a continuous wave laser. In any event, all of the |
| 154 | dependent claims depend from claim 1 and therefore include the limitations of |
| 155 | claim 1, and are therefore, by that reason alone, distinguishable over the prior |
| 156 | art. |
| 157 | |
| 158 | In view of the amendment of claim 1 which specifically includes the limitation of |
| 159 | comparing the light reflected to the light reflected from an I/O cell with good |
| 160 | ESD performance, it is respectfully submitted that all of the claims are |
| 161 | distinguishable over the prior art. |
| 162 | Allowance of all of the claims is therefore respectfully requested. |
| 163 164 | |
| 165 | |

| 166 | |
|---|---|
| 167 | Charge Our Deposit Account |
| 168 | If there are any further charges not accounted for herein, please charge |
| 169 | them to our deposit account No. 140448 |
| 170 | |
| 171 | Respectfully submitted, |
| 172 | Vollrath & Associates |
| 173 | |
| 174 175 176 177 178 179 180 | Date: 6/12, 2003 Jurgen K. Vollrath Reg. No. 49,098 Attorney for Appellants |

| 180 181 | IX. | APPENDIX |
|------------|------|---|
| 182 | 1. A | method of testing the ESD performance of an IC device, comprising |
| 183 | | probing the device with a laser beam, |
| 184 | | monitoring the amount of light reflected from the device, and |
| 185 | | comparing the amount of light reflected to the amount of light |
| 186 | | reflected from an I/O cell having good ESD performance. |
| 187 | 2. | A method of Claim 1, wherein the laser beam is used to probe the IC |
| 188 | | device. |
| 189 | 3. | A method of Claim 2, wherein the energy of the laser beam |
| 190 | | corresponds substantially to the bandgap of the substrate of the |
| 191 | | device. |
| 192 | 4. | A method of Claim 3, wherein the substrate is silicon and the energy of |
| 193 | | the laser beam is about 1.1eV. |
| 194 | 5. | A method of claim 3, wherein the diffusions of the IC device are |
| 195 | | probed with the laser beam. |
| 196 | 6. | A method of Claim 5, wherein in the device is probed through the back |
| 197 | | of the device. |
| 198 | 7. | A method of Claim 6, wherein the diffusions of I/O cells are probed to |
| 199 | | determine how much light is absorbed and how much light is reflected |
| 200 | | by the diffusions. |
| 201 | 8. | A method of Claim 5, wherein several samples are taken of each |
| 202 | | probed location, at the same I/O signal voltage level, and the results |
| 203 | | averaged. |
| 204 | 9. | A method of Claim 1, wherein a mode-locked laser is used to probe |
| 205 | | the IC device. |
| 206 | 10. | A method of Claim 9, wherein a continuous wave laser is used in |
| 207 | | addition to the mode-locked laser, to provide an image of the IC device |
| 208 | | in order to facilitate the positioning of the beam of the mode-locked |
| 209 | | laser. |
| 210 | 11. | A method of Claim 9, wherein the mode-locked laser is positioned by a |
| 211 | | user. |

| 212 | 12. | A method of Claim 9, wherein the mode-locked laser is positioned |
|-----|-----|---|
| 213 | | automatically using image recognition. |
| 214 | 13. | A method of Claim 5, wherein power is supplied to the device during |
| 215 | | testing. |
| 216 | 14. | A method of Claim 13, wherein the testing is performed on the device |
| 217 | | in a packaged form. |
| 218 | 15. | A method of Claim 13, wherein the testing is performed on the device |
| 219 | | in a prepackaged form. |
| 220 | 16. | A method of Claim 15, wherein the device includes only some of its |
| 221 | | layers. |
| 222 | 17. | A method of Claim 6, wherein a mode-locked laser is used to probe |
| 223 | | the IC device. |
| 224 | 18. | A method of Claim 17, wherein a continuous wave laser is used in |
| 225 | | addition to the mode-locked laser, to provide an image of the IC device |
| 226 | | in order to facilitate the positioning of the beam of the mode-locked |
| 227 | | laser. |
| 228 | 19. | A method of Claim 17, wherein the mode-locked laser is positioned by |
| 229 | | a user. |
| 230 | 20. | A method of Claim 17, wherein the mode-locked laser is positioned |
| 231 | | automatically using image recognition. |
| 232 | | |
| 233 | | |